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# Synthesis and optical characterization of Ca<sub>2</sub>PO<sub>4</sub>CI:Tb<sup>3+</sup> and Mn<sup>2+</sup> phosphor for solid state lighting

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# **ABSTRACT**

In present work we studied the luminescence properties of  $Tb^{3+}$  and  $Mn^{2+}$  doped  $Ca_2PO_4Cl$  phosphor synthesized by wet chemical method were studied with extra heat treatment, to understand the mechanism of excitation and the corresponding emission of prepared phosphor. For the green emission,  $Tb^{3+}$  ion is used as an activator, the excitation and emission spectra indicate that this phosphor can be effectively excited by 380 nm, to exhibit bright green emission centered at 545 nm corresponding to the  $f \rightarrow f$  transition of  $Tb^{3+}$  ions. The emission spectrum of  $Mn^{2+}$  ion at 405 nm excitation  $^4T_1(4G)^{-6}A_1(6S)$  gives an emission band at 591 nm (orange-red). The observed photoluminescence (PL) measurements of  $Tb^{3+}$  and  $Mn^{2+}$  activated prepared phosphor indicates that these are the outstanding green and orange-red emitting potential phosphor ,suitable application for the solid state lighting. The synthesized phosphors were analyzed by X-ray diffraction (XRD) for confirmation of phase and purity. The morphology and structure were characterized by scanning electron microscopy. Thus the phosphors in this system may be chosen as the green component for the tri-color lamp and certainly applied in w-UVLEDs. In the view of the excitation band and excellent luminescent properties,  $Ca_2PO_4Cl:Tb^{3+}$  and  $Mn^{2+}$  phosphor is expected to be a potential candidate for application in n-UV white LEDs and solid state lighting because of its cost efficient manufacturing, mercury free excitation and eco-friendly characteristics. Copyright © 2015 VBRI Press.

**Keywords:** Wet chemical method; solid state lighting; photoluminescence; XRD; SEM.

# Introduction

Solid-state lighting and phosphor material to produce white light is the recent research focus in the lighting industry. It has lot of advantages over conventional fluorescent lamps for example reduced power consumption, compactness, efficient light output, and longer lifetime. Solid-state lighting will have its impact on reducing the global electricity consumption [1, 2]. White light-emitting diodes (LEDs) can save about 70% of the energy and do not need any harmful ingredient in comparison with the conventional light sources, such as incandescence light bulbs and the luminescent tubes [3]. Therefore white LEDs have a great potential to replace them and are considered as next generation solid state light devices [4, 5]. Rare earth ions are characterized by an incompletely filled 4f shell, which can absorb the excitation energy to be at the excited state and then return to the ground state, resulting in emitting state in the visible region [6, 7]. These feature transitions within the <sup>4</sup>f<sub>n</sub> configuration have been found an important application in lighting and display. The synthesis of conventional rare earth phosphors primarily focused on the high-temperature solid-state reactions agglomerated powders. They can allow to readily altering the structural characteristics of the solid powders [8]. So, in this work we focused on the preparation condition and process of the phosphor with extra heat treatment because many factor affect its structure an luminescent properties. Thus the phosphors in this system may be chosen as the green component for the tri-color lamp and certainly applied in w-UVLEDs. In the view of the excitation band and excellent luminescent properties, Ca<sub>2</sub>PO<sub>4</sub>Cl:Tb<sup>3+</sup> and Mn<sup>2+</sup> phosphor is expected to be a potential candidate for application in n-UV white LEDs and solid state lighting because of its cost efficient manufacturing, mercury free excitation and eco-friendly characteristics. The Tb<sup>3+</sup> doped Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor were prepared by using wet chemical method with extra heat treatment and their luminescent properties are discussed in detail, thermal stability, the synthesis processing details and factors those affecting the structure and luminescent properties of phosphor [9] were also studied.

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## **Experimental**

# Sample preparation

Phosphors with compositions of Ca<sub>2</sub>PO<sub>4</sub>Cl were prepared by a wet chemical synthesis method with extra heat treatment. The constituent raw materials was all from A.R. grade from merk such as Ca(NO<sub>3</sub>)<sub>2</sub>,NH<sub>4</sub>Cl and NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub>,  $Tb_4O_7$  and  $Mn(NO_3)_2$ with purity 99.99 %.  $Tb_4O_7$  is converted in to nitrate form by mixing of appropriate amount of dilute nitric acid. All the mixtures were mixed according to stochometric ratio. An appropriate amount of distilled water was taken to dissolve all the compounds. After dissolving all the mixture put it on magnetic stirrer for complete the dissolve process. The resulting solution is then transferred into a hot oven maintained at 100°C for 24 hrs. After the solid compound so formed was taken out of oven and crushed it for 15 to 20 minute and then a homogeneous compound which was further heated at 300°C in case of Tb<sup>3+</sup> for 8 hrs and with reducing atmosphere of charcoal treatment at 400°C for 12 hr duration in case of Mn<sup>2+</sup> .The final product obtained is in the powder form, which is used for further investigations. The same amount of sample was used for each measurement. Emission and excitation spectra were recorded using a spectral slit width of 1.5 nm.

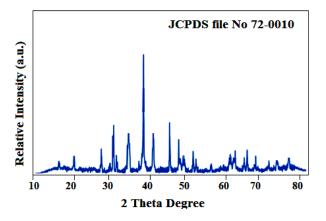


Fig. 1. XRD pattern of Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor.

# **Results and discussion**

# XRD phase analysis

In order to explore the crystal phase structure, the XRD phase analysis was adopted. The typical XRD patterns of Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor are shown in **Fig. 1**. For the obtained phase, it is carefully observed that there are no peaks of raw materials. It is found that the main phase is in good agreement with standard JCPDS data file no.72-0010.

#### SEM study

The surface morphology and crystalline sizes of the synthesized Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor was observed and shown in **Fig. 2**. It can be seen that all of the phosphor powders consisted of irregular fine grains with an average size of about micrometer range and have surface morphology of crystalline grains which looks like sharp edge chip. It is seen from the micrographs that the crystallite sizes vary from a few microns to several tens of microns.

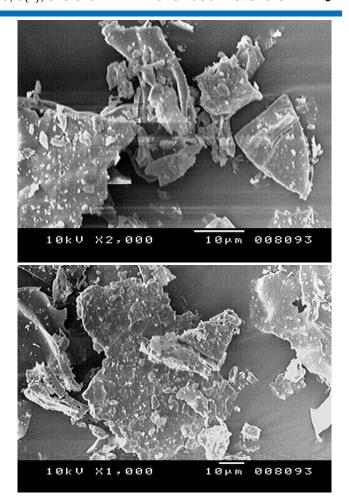
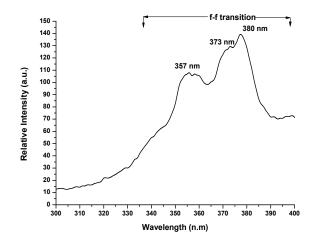


Fig. 2. SEM of Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor.

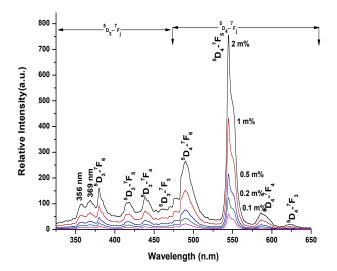


**Fig. 3.** Excitation spectrum of  $Ca_2PO_4Cl:Tb^{3+}$  phosphor,  $\lambda em = 545$  nm.

## Photoluminescence measurements

As shown in **Fig. 3**, the excitation spectrum observed at 545 nm emission wavelength of  $Ca_2PO_4Cl$  doped with  $Tb^{3+}$  consisting of a broad band as well as some sharp lines. Some peak observed due to f-d interaction while sharp lines are due to f-f transitions. The emission spectrum **Fig. 4** has sharp lines on account of f-f transition of  $Tb^{3+}$  ions. The emission spectrum usually has major contribution from  ${}^5D_4 - {}^7FJ$  (J= 6, 5, 4, 3) and peak due to  ${}^5D_3 - {}^7FJ$  (J= 6, 5, 4, 3) can

also be seen. The nature of  ${}^5D_4 \rightarrow {}^7F_J$  transitions is governed by the selection rule  $\Delta J = \pm 1$  for electric dipole and  $\Delta J = 0$ ,  $\pm 2$  for magnetic dipole transitions respectively. The emission intensity of <sup>5</sup>D<sub>3</sub> level is very weak and weakens further with increasing Tb<sup>3+</sup> concentration, followed by the enhancement of the emission from the <sup>5</sup>D<sub>4</sub> level, occurs due to non-radiative cross-relaxation via the resonant energy transfer process between <sup>5</sup>D<sub>3</sub> and <sup>5</sup>D<sub>4</sub> levels. As the concentration of Tb<sup>3+</sup> is changed, the crossrelaxation effect becomes stronger, which enhances the intensity of green emission at 545 nm. The other reason that has been assigned to weak luminescence from <sup>5</sup>D<sub>3</sub> level is the lack of phonon energy of the host. The smaller the phonon energy of the host at diluted concentrations of terbium ions, the lower will be the <sup>5</sup>D<sub>3</sub> emission intensity and vice versa [9, 10].



**Fig. 4.** Emission spectrum of Ca<sub>2</sub>PO<sub>4</sub>Cl: Tb<sup>3+</sup> λex 380 nm.

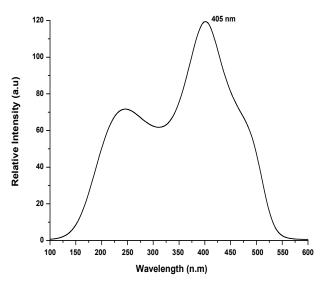
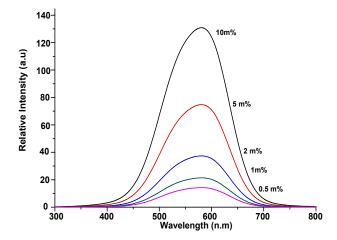


Fig. 5. Excitation spectrum of Ca<sub>2</sub>PO<sub>4</sub>Cl:Mn<sup>2+</sup> phosphor,  $\lambda$ em= 591 nm.

The emission spectra of  $Ca_2PO_4Cl:Mn^{2+}$  are shown in the **Fig. 5** at different  $Mn^{2+}$  concentrations. The emission intensities increased with increasing  $Mn^{2+}$  concentration, reaching a maximum at 10 m%, respectively. **Fig. 6** shows that  $Ca_2PO_4Cl:Mn^{2+}$  had a orange-red emission around 591 nm, ascribed to the spin forbidden  ${}^4T_1(4G)-{}^6A_1(6S)$ 

transition of the  $Mn^{2+}$  ion. The excitation spectrum of  $Ca_2PO_4Cl$ :  $Mn^{2+}$  contains a number of bands, and the strongest excitation at 405 nm corresponds to the transition from the  $^6A_1(6S)$  ground state to the excited states [4E (4G),  $^4A_1(4G)$ ] [11-12].



**Fig. 6.** Emission spectrum of Ca<sub>2</sub>PO<sub>4</sub>Cl: Mn<sup>2</sup> λex 405 nm.

#### Conclusion

Tb<sup>3+</sup> and Mn<sup>2+</sup> activated Ca<sub>2</sub>PO<sub>4</sub>Cl phosphor was prepared successfully by the wet chemical synthesis with extra heat treatment. The SEM indicated that the particle size of the phosphor is in the sub-micron range .The crystal phases of the prepared particles were analyzed by X-ray diffraction (XRD) pattern which is exactly match with standard JCPDS data file. The emission spectrum of Ca<sub>2</sub>PO<sub>4</sub>Cl:Tb<sup>3+</sup> (at 380 nm excitation) has intense bands centered at 545 nm and which correspond to the green regions of the visible spectrum, and under the excitation around 405 nm, the Ca<sub>2</sub>PO<sub>4</sub>Cl:Mn<sup>2+</sup> phosphors show the orange-red emission from Mn<sup>2+</sup>. The result indicates that Ca<sub>2</sub>PO<sub>4</sub>Cl: Tb<sup>3+</sup> phosphor is a good promising green and orange-red emitting phosphor while Mn<sup>2+</sup> is the orange-red emitting phosphor for solid state lighting. Thus the phosphors in this system may be chosen as the green component for the tricolor lamp and certainly applied in w-UVLEDs. In the view of the excitation band and excellent luminescent properties, Ca<sub>2</sub>PO<sub>4</sub>Cl:Tb<sup>3+</sup> and Mn<sup>2+</sup> phosphor is expected to be a potential candidate for application in n-UV white LEDs and solid state lighting because of its cost efficient manufacturing, mercury free excitation and eco-friendly characteristics.

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